

AGENDA
Senior Housing Committee Panel
The Fairmont Hotel, Washington, DC
Tuesday, March 7, 2017
11:15 AM – 12:15 PM

1. Welcome – Sonya Brown, Senior Housing Committee Chair

Nancy Evans, Senior Housing Committee Co-Chair

2. Panel Discussion – *Panel discussion on the intersection of healthcare service and housing with leading experts in senior housing issues*

- **Michelle Norris**, Executive Vice President of External Affairs and Strategic Initiatives, National Church Residences (NCR)
- **Andrea Ponsor**, Executive Vice President of Policy, Stewards of Affordable Housing for the Future (SAFH)

3. Q&A Session with the Audience

4. Adjourn, 12:15 PM